INTERNATIONAL SEARCH REPORT

International application No. PCT/JP2004/014970

Box No. II	Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)
1. Claims	al search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons: Nos.: e they relate to subject matter not required to be searched by this Authority, namely:
2. Claims because extent t	Nos.: e they relate to parts of the international application that do not comply with the prescribed requirements to such an that no meaningful international search can be carried out, specifically: Claims
3. Claims because	Nos.: e they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).
Box No. III	Observations where unity of invention is lacking (Continuation of item 3 of first sheet)
This International Searching Authority found multiple inventions in this international application, as follows: The special technical feature of the inventions (a first group of inventions) as claimed in Claims 1-8, 10 and 12-24 is in that "in a developing roller provided with a cylindrical metal base body, and a metal flange press-fitted in the opening end of the cylindrical metal base body, a cutting operation for a predetermined uneven shape is applied to a fit section." On the other hand, the special technical feature of the inventions (a second group of inventions) as claimed in Claims 9 and 11 is in that "in a developing roller provided with a cylindrical metal base body, the metal base body has a particular composition." (continued to extra sheet)	
1. As all reclaims.	equired additional search fees were timely paid by the applicant, this international search report covers all searchable
	searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of ditional fee.
3. As only	y some of the required additional search fees were timely paid by the applicant, this international search report covers lose claims for which fees were paid, specifically claims Nos.:
4. No requestrict	uired additional search fees were timely paid by the applicant. Consequently, this international search report is sed to the invention first mentioned in the claims; it is covered by claims Nos.:
Remark on Pro	The additional search fees were accompanied by the applicant's protest. No protest accompanied the payment of additional search fees.

INTERNATIONAL SEARCH REPORT

International application No. PCT/JP2004/014970

 $\mathcal{S}_{\mathbf{L}}$

Continuation of Box No.III of continuation of first sheet (2)

It is obvious that the special technical feature of the first group of inventions is not the same as that of the second group of inventions. Further, it is not deemed that the special technical feature of the first group of inventions corresponds to that of the second group of inventions. Therefore, it is not deemed that the first and second groups of inventions are so linked as to form a single general inventive concept.

Form PCT/ISA/210 (extra sheet) (January 2004)